

Lexus Floor Mat Inspection, Application and Semi-Permanent Installation Instructions (10/02/09)



Read these important warnings BEFORE installing ANY type of Floor Mat.

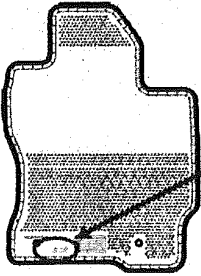
A. General Floor Mat Warnings

- Only install floor mats designed specifically for that model and model year. Check for correct model name and part number on the packaging label to confirm vehicle application.
 - Never install a floor mat if you are uncertain of the model application.
 - Never install the floor mat upside down or turned over for any reason.
 - Only install the driver's floor mat in the driver's foot area.
- Always properly secure the driver's floor mat using the retaining hooks (clips) supplied in the bag with the floor mats (in the case of Lexus with the carpet floor mats). Follow the floor mat retention clip installation instruction supplied with the clips. If the mat is properly secured and you have confirmed vehicle applicability, it will not interfere with the accelerator pedal.
- After the driver's mat is secured by the retaining hooks (clips) semi-permanently install the floor mat to the vehicles using the self-locking nylon tie-wraps mentioned in the instructions below.
 - Never install the front driver's floor mat without all retaining hooks (clips) securing the mat firmly in place and the self-locking nylon tie-wraps semi-permanently installing the floor mat to the vehicle.
- The retaining hooks (clips) are designed to accommodate only one floor mat at a time.
 - Do not install another floor mat(s) on top of an existing driver's floor mat.
- After installation, always check the operation of the accelerator, brake and clutch (if applicable) pedals to assure the floor mat does not interfere with them.
- Carefully read the warning tag attached to the driver's floor mat regarding installation.

B. Floor Mat Inspection Instructions and Application Information

- Before placing a floor mat in a vehicle, be familiar with the procedure outlined below.
 - Identify the correct driver's floor mat for the specific vehicle application.
 - Correctly install the driver's floor mat.
- Regularly verify the correct floor mat is securely installed in the appropriate model using the retaining hooks (clips).
- Regularly verify the correct driver's floor mat is semi-permanently installed in the appropriate model using the self-locking nylon tie-wraps.

NOTE: Use the Application Information Chart provided or the Accessory Parts Catalog to verify mat-to-vehicle application.



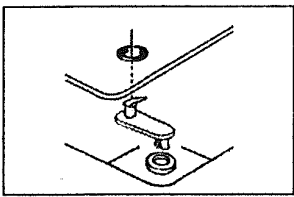
PT548-33070

U6
07
08

Driver's floor mat part number is located on the bottom of the back side of the mat. (Location may vary by mat)

(Sample of Application Information Chart)

Model	Part Number							Mat Description		
		04	05	06	07	08	09	10	Color	Piece Set No.
ES 350	PT548-33070-02				x	x	x	x	Black	4 pc set
ES 350	PT548-33070-11				x	x	x	x	Light Gray	4 pc set
ES 350	PT548-33070-10				x	x	x	x	Cashmere	4 pc set
ES 350	PT548-33080-02						x	x	Black	4 pc set



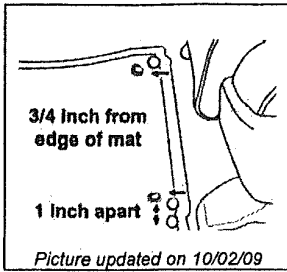
1. Make sure the driver's floor mat is properly secured by the retaining hooks (clips). Confirm that the retaining hooks (clips) are secured into the grommet holes in the vehicle's floor (carpet).

Warning: Do not stack the floor mats in any vehicle. The retaining hooks (clips) are designed to accommodate only one floor mat at a time.

C. Driver's Position Semi-Permanent Installation

1. Necessary Materials
 - Self-locking nylon tie-wraps (Must be UV-resistant, rated at 50 pounds minimum, 0.19 inches wide and 17 inches long)
 - Easy Peel Labels (Use Avery® 5260™)
 - Thin Flat-Head Screwdriver
 - Fine-Pointed Punch
 - Ruler
 - Diagonal Cutting Pliers

Applicable to 2007 – 2010 MY ES and 2006 – 2010 MY IS vehicles only.
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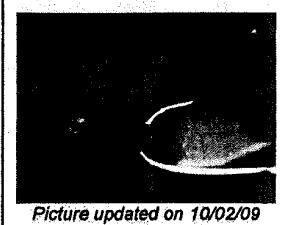


2. Locate, align & punch driver's floor mat.

- a) Align & punch directly in front of the driver's seat mounting bracket in the three locations shown (see red circles in illustration).



- b) Punch two holes into the lower left driver's floor mat as indicated in step 2a. If necessary, enlarge the holes with a thin flat-head screwdriver.



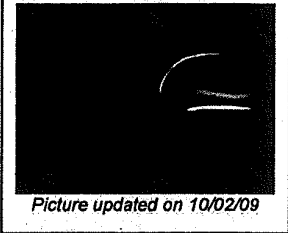
3. Route & fasten self-locking nylon tie-wraps.

STOP Self-locking nylon tie-wraps must be UV-resistant, rated at 50 pounds minimum, be 0.19 inches wide and 17 inches long.

- a) Route and fasten the self-locking nylon tie-wraps through the floor mat and under the seat mounting bracket as illustrated.
- b) Repeat step 2 a) for the right side of driver's floor mat, except puncture only one hole in the mat.
- c) Tighten the self-locking nylon tie-wraps to remove slack, but do not apply tension or displace the secured floor mat from the clipped position.

NOTE:

- Some models may require two tie-wraps joined in series to complete routing.
- Do not remove seat mounting bracket covers, equipped in some models, during the routing process.



4. Verify correct installation.

STOP

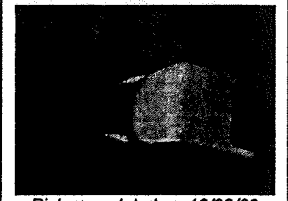
a) Confirm clearance to electrical wiring connectors and any moving components.

b) Verify the self-locking nylon tie-wraps are not too loosely or too tightly fastened as illustrated.

c) Verify the floor mat does not interfere with the accelerator pedal throughout its range of travel.

NOTE:

- Trim excess portion of self-locking nylon tie-wraps and conceal the self-locking portion of the tie-wrap under the seat bracket and/or floor mat.



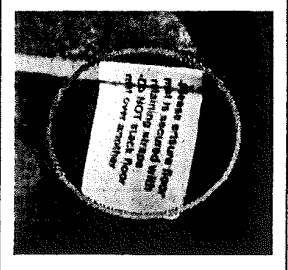
5. Install Labels

STOP

a) Install a label on both of the self-locking nylon tie-wraps, secured to the two seat mounting brackets.

NOTE: Print on Avery® 5260™ using the template provided.

- b) Make sure to fold over the label so the text is visible from both sides.



6. Check the following pedal operation (fully depress the pedal) to assure the floor mat does not interfere with it. Make sure the vehicle is turned off and in the "Park" position when testing:

- Accelerator Pedal
- Brake Pedal
- Clutch Pedal (if equipped)

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Wayne Hutchinson / TMS Toyota Customer Services
Quality Compliance
October 19, 2009
Approved By: Bob Waltz

To: All Toyota Dealers: Dealer Principals, General Managers, Service Managers and Parts Managers
From: Toyota Customer Services

**Toyota Carpeted Floor Mats New Vehicles
UPDATE (10/20/09)**

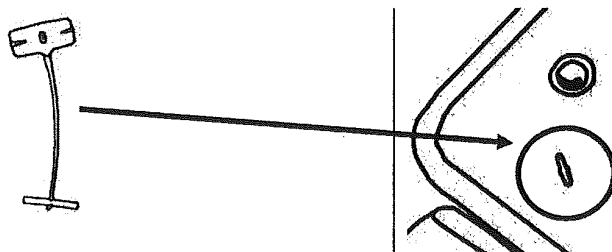
Toyota greatly appreciates your patience and support during this activity. A Safety Campaign will be launched soon and we will provide additional information as we move forward.

Until the Safety Campaign is launched, Toyota is pleased to announce that the Vehicle Distribution Centers (VDCs) will begin installing the driver's carpeted floor mat using plastic fasteners in the following **affected** new vehicles:

- 2010 Camry
- 2010 Avalon
- 2010 Prius
- 2010 Tacoma
- 2010 Tundra

The four corners of the driver's carpeted floor mat will be attached. The plastic fasteners are only attached to affected new vehicles recently received from the VDC. **Do not remove or tamper with the plastic fasteners or warning tag.**

Plastic Fastener and Warning Label being utilized at the VDC



[Warning Label]

CAUTION: Do NOT cut plastic ties used to fasten floor mat in place.

This driver's floor mat must remain semi-permanently fastened in position until further notification from Toyota Motor Sales, USA, Inc.

- Floor mat must be retained using original retention clips.
- Do NOT cut plastic ties used to fasten floor mat in place.
- Do not install a floor mat on top of an existing floor mat.

You do not need to install the self-locking nylon tie-wraps if the affected vehicle carpet is already affixed with the plastic fasteners from the VDC.

Thank you for your cooperation.

Wayne Hutchinson / TMS Toyota Customer Services
Quality Compliance
October 19, 2009
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To: All Toyota Dealers: Dealer Principals, General Managers, Service Managers and Parts Managers
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UPDATE (10/2109)**

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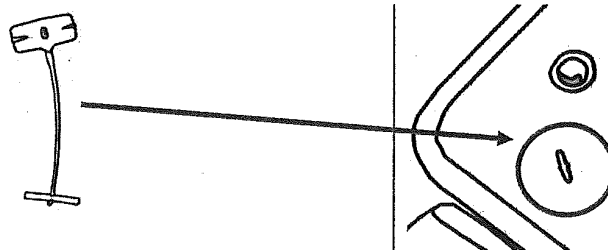
Until the Safety Campaign is launched, Toyota is pleased to announce that the Vehicle Distribution Centers (VDCs) will begin installing the driver's carpeted floor mat using plastic fasteners on **affected** vehicles:

*(For your reference, the **affected** vehicles listed on the Consumer Advisory are listed below.)*

- 2007 – 2010 Camry
- 2005 – 2010 Avalon
- 2004 – 2009 Prius
- 2005 – 2010 Tacoma
- 2007 – 2010 Tundra

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